

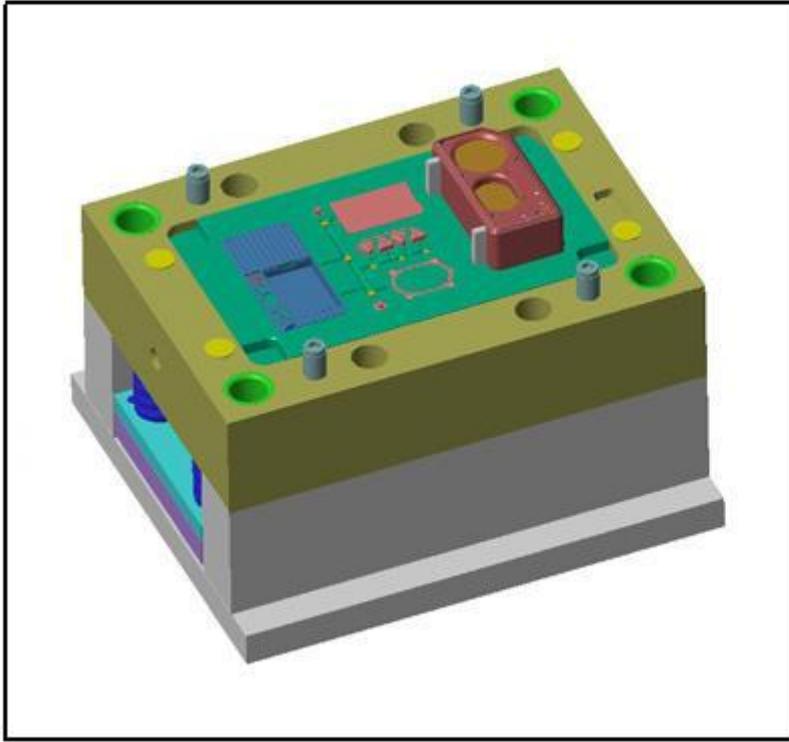
## **Manufacturer Of OEM Mobile Phone Case Number Candle**

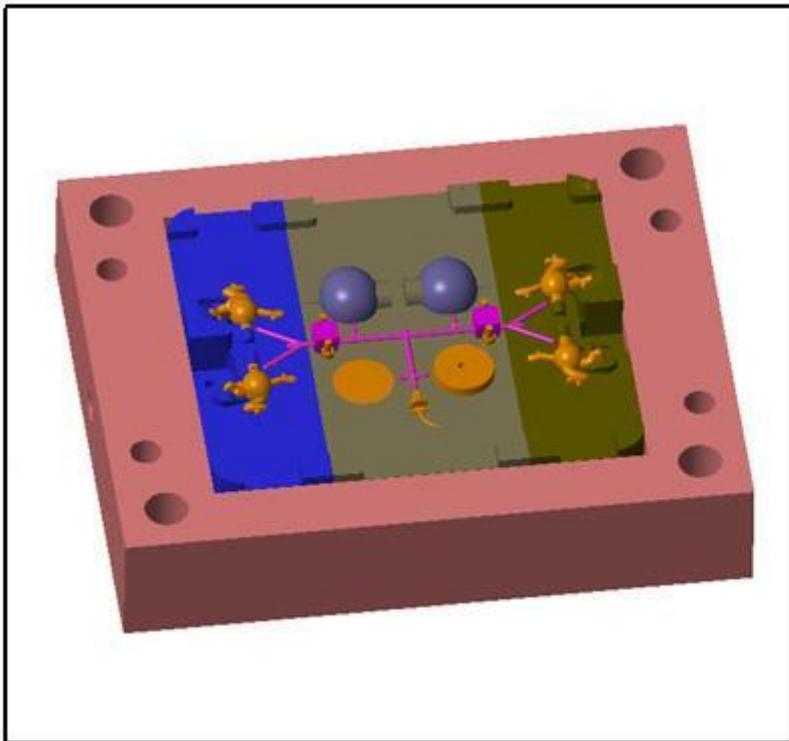
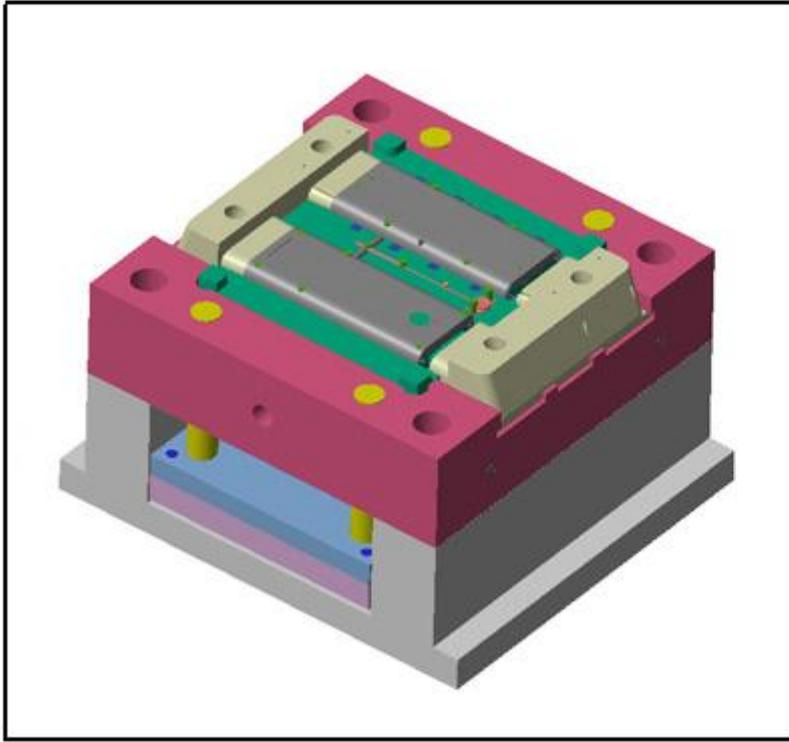
### **Press Plastic Injection Mold**

OEM Custom Plastic Injection Mold

- 1) mould base: LKM Brand, HASCO and so on
- 2) Cavity/core material: DIN1.2344, 738H, 718, 8407, S136, NAK80,P20, SKD-61 etc
- 3) Cavity Qty: Single/ Multi-cavity.
- 4) Lead time: 25-50days based on the different products
- 5) Mould Lifftime: 500,000-1,000,000shots as per customers' requirement
- 6) Products material: PP, PA, POM, ABS, PET, PC, PE,HDPE, PA66+GF,PVC, TPE,TPR,etc
- 7) We will quote upon the IGS/STL/STP drwaing ,
- 8) Injection machine: single and double colors.
- 9) Texture: VDI, Laser Engraving, EDM, Corrosion, Sand blasting
- 10) Product Surface treatment: printing, painting, UV, etc.
- 11) Packaging: Wood case, Antirust oil, pp bag ,
- 12) ISO9001:2008 Certificate
- 13) We have ALL-IN-ONE service. build up a mould , Injection Molding. Assembling . Printing .Packaging

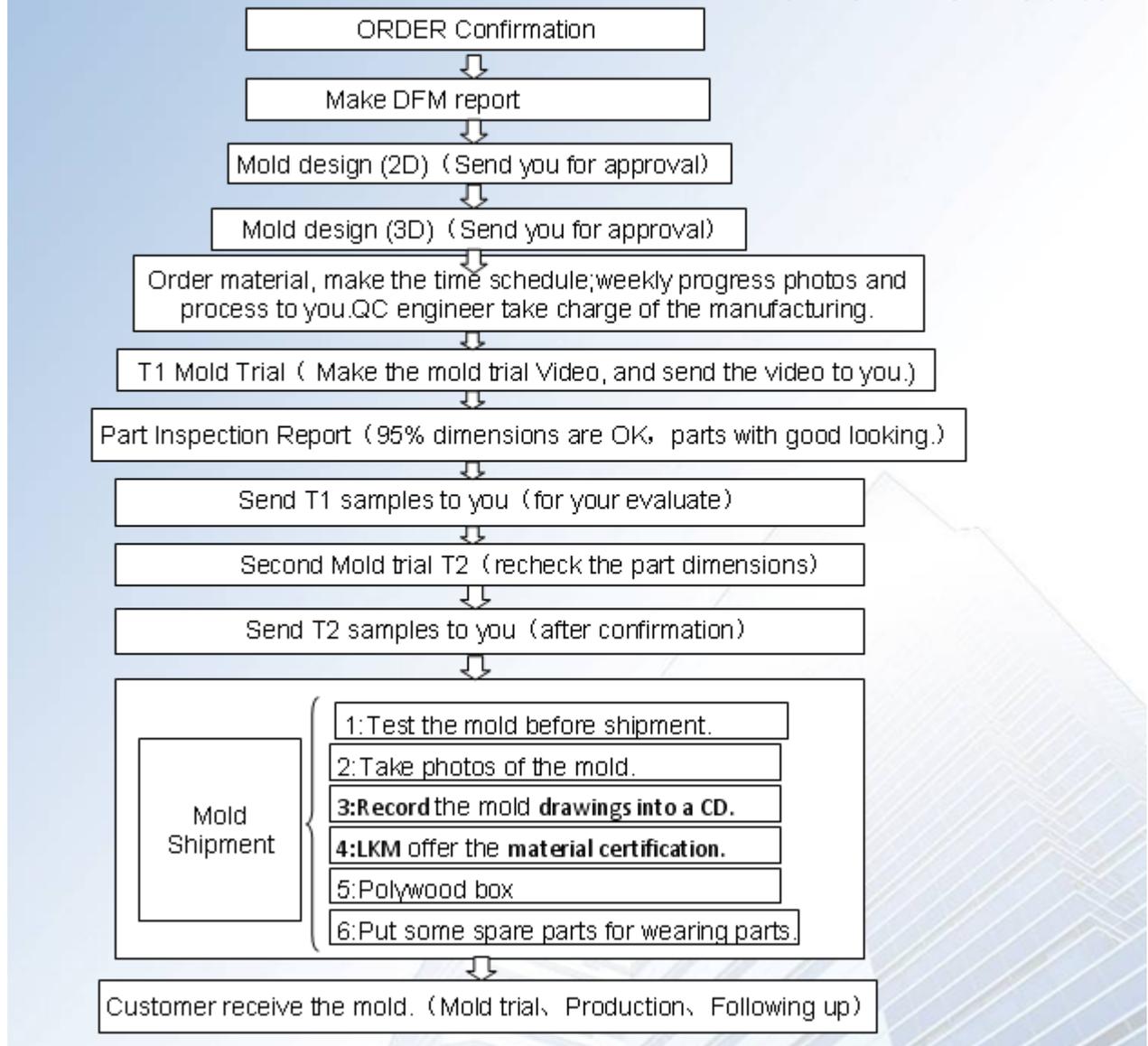






**ABIS Mold order process:**

## ABIS WORKING PROCESS



## Know more about ABIS Tooling & Moulding

ABIS was founded in Shenzhen China, adjacent to Hong Kong, in 1996, has its own factory of 12,000 square meters. With the advanced facilities from Germany, Swiss and Japan, and a highly experienced design and engineering team, ABIS builds multi-cavity molds to exacting tolerances, providing the critical structural foundation for leading manufacturing companies to produce high precision mold.

Servicing various markets including Automotive & Aviation, Household & Industrial, Electronics & Telecommunications, Medical & Healthcare, OA equipment, Consumer Packaging, Personal care, and Sports, ABIS helps

clients optimize productivity and minimize manufacturing costs, strengthening the ability of OEM to compete effectively on a global basis.

Our highly skilled journeyman tool makers have been developing and passing down the intricate knowledge required to build toleran

ABIS applies advanced software for mold design-Auto CAD, UG, Solid works and ProE etc. So far, ABIS has received the "ISO 9001" ,"ROHS" green, SGS certificate.



Equipment list

NAME OF MACHINE	BRAND	Q'TY	PLACE OF ORIGIN
CNC	DMG	1	Germany
CNC	YCM-FP66A	2	Taiwan
EDM AQ35L	SODICK	3	Japan
EDM	CHARMILLES-35P	2	Swiss
EDM	TAIWAN NUMERIC CONTROL	6	Taiwan
digital display milling machine	YINGSHUN	8	Taiwan
digital display grinding machine	SUHRE	8	Taiwan
Injection molding machine	JIANDA	8	China
Injection molding machine	HAITIAN	11	China
Injection molding machine	FANUC	1	Japan
Computer	HAIER, SAUSUNG	15	China
JD12-300 digital display projection apparatus	Projector	1	China
3 Dimension Coordinate	DABAO	1	Taiwan
Wire cutting machine	QIGNYUAN	4	Shanghai
Wire EDM AQ327L	SODICK	2	Japan



## Something about Customized mold

### 1. Detailed description of Custom Plastic Mould:

Cavity/Core Material	718H,P20,NAK80,2316,2738,DIN2344,H13 and available
Product Material	ABS,PC,PP,PVC,POM,PMMA,PS,PE,PET,RUBBER Silicone,PA,PBT,PEI,etc
Base	LKM or by requested
Structure	Double Color injection mold,Solid Mold,Insert Mold,Mold with Slide,Mold with Lifter
Runner System	Hot runner,Cold runner
Cavity	Single cavity,multi cavity by requested
Finish	Corrosion word,Mirror finish,Brushed

Mold standard	HASCO,DME,MISUMI, or by request ed etc
Software	STEP and X-T,UG,pro-E
Tolerance	+0.05mm
Design time	5-7 day
Sample time	1 week
Production time	3-5 weeks,depends on mold structur e
Main technique	Milling,Grinding,EDM,Wire-cutting,Eng raving,CNC etc
Longevity	0.5-1 million shots
Packing	Wooden case,PE,or by requested

## Some of Our products:

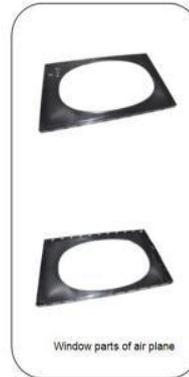




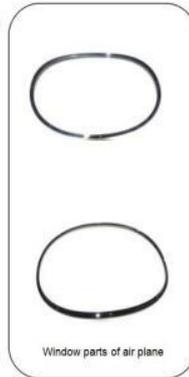
Home Appliance



Office Equipment



Window parts of air plane



Window parts of air plane



Window parts of air plane



medical ware



medical gear



plate for medical equipment



medical connectors



shell of medical equipment



Cover of storage box

Shopping basket

Support for hen's eggs

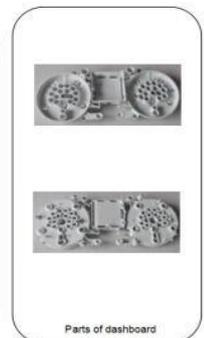
Cover of support for eggs

Hockey box

Support for duck's eggs



Parts of Auto air conditioning



Parts of dashboard



Plate made for Valeo

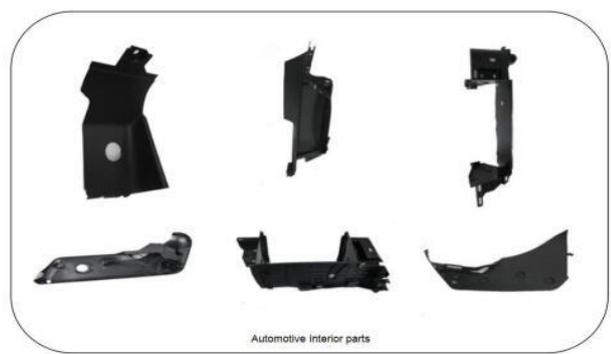
Part of Auto sound equipment



Automotive Console & Gear Plate



Frame of Auto fan



Automotive interior parts

**ABIS Mould packaging :**



## Mold Parking



**ABIS**  
ABIS Testing & Molding

**OUR CERTIFICATE:**



BEIJING HANGXIE CERTIFICATION CENTER CO.,LTD.  
**QUALITY MANAGEMENT SYSTEM  
CERTIFICATION**

**ABIS MOLD TECHNOLOGY(HK)CO.,LTD**

Organization Code: 15338449-1

No.107, Building B, Ying Keli Industry Area, Longgang District, Shenzhen, China. PC: 518111

*is in conformity with*

**GB/T19001-2008 (ISO9001:2008)**

*This certificate is covering the following product scope*

**Plastic Mold Development and Manufacturing; Plastic Products Production**

**(Not Include the Products With Administrative Licensing)**

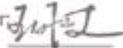
Registration No. 03415Q20263ROM

The Duration of Validity Feb . 10, 2015--Feb . 09, 2018



MANAGEMENT SYSTEM  
CNAS CBML-Q



General Manager 

BEIJING HANGXIE  
CERTIFICATION CENTER CO.,LTD.

After this certificate is issued, there should be at least 2 surveillance audits within the 1 year period of validity the exact  
validity of the certificate can be checked on [www.hkxie.com.cn/](http://www.hkxie.com.cn/). The certificate information is available on the  
official website of the National Certification and Accreditation Administration ([www.cnca.gov.cn/](http://www.cnca.gov.cn/))  
It is also available by scanning the two dimensional code at the bottom right corner.



Address : NO.7 Jingchen Road,Chaoyang District,Beijing,China.



# Certificate

Certificate No.: 11417S21426R0M

This is to certify that the Occupational Health and Safety Management System of  
**SHENZHEN ABIS PRECISION HARDWARE  
PLASTIC CO., LTD.**

Unified Social Credit Code: 91440300553884491N

Registered/Production Office Address: Yingshi Industrial District B Building No. 102, Shabei Village,  
Longgang Community, Longgang Street, Longgang District, Shenzhen,  
Guangdong Province, China

Sales Address: Yingshi Industrial District C Building 1F, Shabei Village, Longgang Community, Longgang  
Street, Longgang District, Shenzhen, Guangdong Province, China

Has been audited to conform to the following Occupational Health and Safety  
Management System standard

**GB/T 28001-2011 idt OHSAS 18001:2007**

This Occupational Health and Safety Management System is valid for the  
**Development and production of plastic mould; sales of  
plastic parts and related Occupational health and safety  
management activities of involved sites**

Initial issuance: May 8, 2017

Date of issue: May 15, 2017

Date of expiry: May 15, 2020

Issued by: *Wei Fangyue*



Beijing East Allreach Certification Center Co., Ltd.



The certificate will remain valid only if the certified organization keeps up-to-date with its scope of certification and is subject to the regular audits of the certificate. The information of this certificate is available at EACC website [www.eacc.com.cn](http://www.eacc.com.cn) and CNAS website [www.cnas.cn](http://www.cnas.cn).

EACC address: 17/F, No. 17 Building, No. 27 Changshou Road, Beijing 100004, P.R. China

The 1<sup>st</sup>  
Score of Review  
Conforming  
Mark

The 2<sup>nd</sup>  
Score of Review  
Conforming  
Mark

The 3<sup>rd</sup>  
Score of Review  
Conforming  
Mark



# 认证证书

此证书授予

深圳市艾比斯精密五金塑胶有限公司

认证地址：深圳市龙岗区龙岗街道龙东社区沙湾福源利工业园C栋 一层

符合 ISO/TS 16949:2009 质量管理体系标准

认证范围：

塑胶制品（把手）的生产（不包括 7.3 产品设计）

注册号:	首次发证日期:	本次发证日期:
77363/L16949/2009	2017 年 1 月 3 日	2017 年 1 月 3 日
组织机构代码:	批准有效日期:	IAFF No:
314403005288469179	2018 年 9 月 14 日	0255025

发证人: 认证经理

UKS 中国总部位于国家认证认可监督管理委员会网站 ([www.cnca.gov.cn](http://www.cnca.gov.cn)) 上查询。  
UKS - 中国 地址: Room 805, 806, Block 1, Tianyi International Building  
of Huchou street No. 599 in Hangzhou City, Zhejiang Province of China 91111, 0571-86700091



# Certificate of Registration

This certificate has been awarded to

**Shenzhen ABIS Precision Hardware Plastic Co. Ltd**

Floor1, Building C, Sha Bei Li Ying Ke Industrial Park LongDong Community, Longgang Street, Longgang District, Shenzhen City, Guangdong Province, China

In recognition of the organization's Quality Management System which complies with

**ISO/TS 16949:2009**

The scope of activities covered by this certificate is defined below

**Manufacture of Plastic Parts (Handles) (Excludes Product Design under Clause 7.3)**

Certificate Number:	Date of Issue of Certification Cycle:	
77463/A0001/UKS/EN	03 January 2017	
Issue No:	Expiry Date:	IAFF No:
1	14 September 2018	0255025

Issued by: On behalf of the Scheme Manager



## FAQ

1. How many molds could you make every month?

Re: About 120 SETS

2. How about the largest mold you ever made?

Re: 2000mm\*1600mm\*1000mm

3. How about the tolerance?

Re: Mold tolerance 0.02mm,Product 0.02mm

4. Could you make double color injection mold?

Re: Yes

5. Have you ever made over mold?

Re: What type of materials you use? Yes,we have great experience in over mold of ABS+PC , PA + TPE ,TPE+TPE

6. How about the steel you usually use?

Re: We use steel of P20, P20H, 718H, NAK80, 1.2311, H13, 1.2344, 420SS, S136, S-7 and 1.2767.  
They are from famous suppliers,such as LKM,ASSAB,THYSSEN and DAIDO.

7. How about the standard components you use?

Re: We only use standard components from LKM,DAIDO,HASCO,DME.

8. How long do you need for quotation?

Re: Exact quotation will be available within 1-2 working days once we get sufficient information from customer.

9. What do you need for quotation?

Re: We need 2D product drawing&3D file,or specific sample with detailed explanation and mold specification.

10. What is your turnaround time for injection mold building?

Re: Usually 3-5 weeks,it also depends on mold size and structure complexity.  
We can overwork for your urgent project to shorten the delivery.